

1. IDENTIFICATION

Product identifier

Product Name LBM-100 LASER ADDITIVE BONDING

In case of emergency

(OUTSIDE AUS): +0011 1844 577 7772

COMPANY: +61 7 3359 3868

Other means of identification

Product Code SUP-15747-013

UN/ID no. UN1950

SKU(s) None

Recommended use of the chemical and restrictions on use

Recommended Use No information available.

Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier/Manufacturer

LaserSupplies.com.au

P.O. Box 258

Kedron QLD 4031

Australia

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage/eye irritation	Category 2
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1A
Specific target organ toxicity (single exposure)	Category 3
Flammable aerosols	Category 1

Emergency Overview

Danger

Hazard statements

Causes serious eye irritation

May cause genetic defects

May cause cancer

May cause drowsiness or dizziness

Extremely flammable aerosol



Appearance No information available

Physical state Aerosol

Odor No information available

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other Information

• Causes mild skin irritation
 Unknown acute toxicity 0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Ethanol	64-17-5	15 - 40	*
Acetone	67-64-1	15 - 40	*
Propane	74-98-6	10 - 30	*
Butane	106-97-8	5 - 10	*
Molybdenum	7439-98-7	1 - 5	*
Crystalline Silica	14808-60-7	1 - 5	*
Ethylene Glycol Butyl Ether	111-76-2	1 - 5	*
Methyl Isobutyl Ketone	108-10-1	0.1 - 1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice

Immediate medical attention is required. In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible). If symptoms persist, call a physician.

Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. Call a physician immediately. Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician. If symptoms persist, call a physician.
Skin Contact	Wash off immediately with plenty of water. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
Inhalation	Immediate medical attention is required. Remove to fresh air. If not breathing, give artificial respiration. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Move to fresh air in case of accidental inhalation of vapors. If symptoms persist, call a physician.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Clean mouth with water and drink afterwards plenty of water. Call a physician.
Self-protection of the first aider	Remove all sources of ignition. Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

Flash back possible over considerable distance. Extremely flammable.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

In the event of fire and/or explosion do not breathe fumes.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas. Take precautionary measures against static discharges. Use personal protective equipment as required. Keep people away from and upwind of spill/leak.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimize spreading. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Pick up and transfer to properly labeled containers. Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation, especially in confined areas. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Take precautionary measures against static discharges. Use spark-proof tools and explosion-proof equipment. All equipment used when handling the product must be grounded. Use with local exhaust ventilation. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with eyes. Avoid breathing vapors or mists. Contents under pressure. Do not puncture or incinerate cans. Do not stick pin or any other sharp object into opening on top of can.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep in an area equipped with sprinklers. Keep containers tightly closed in a cool, well-ventilated place.

Incompatible materials Strong acids. Strong oxidizing agents. Chlorinated compounds.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Ethanol 64-17-5	STEL: 1000 ppm	TWA: 1000 ppm TWA: 1900 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1900 mg/m ³	IDLH: 3300 ppm TWA: 1000 ppm TWA: 1900 mg/m ³
Acetone 67-64-1	STEL: 500 ppm TWA: 250 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³ (vacated) TWA: 750 ppm (vacated) TWA: 1800 mg/m ³ (vacated) STEL: 2400 mg/m ³ The acetone STEL does not apply to the cellulose acetate fiber industry. It is in effect for all other sectors (vacated) STEL: 1000 ppm	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m ³
Propane 74-98-6	: See Appendix F: Minimal Oxygen Content	TWA: 1000 ppm TWA: 1800 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1800 mg/m ³	IDLH: 2100 ppm TWA: 1000 ppm TWA: 1800 mg/m ³
Butane 106-97-8	STEL: 1000 ppm	(vacated) TWA: 800 ppm (vacated) TWA: 1900 mg/m ³	TWA: 800 ppm TWA: 1900 mg/m ³
Molybdenum 7439-98-7	TWA: 10 mg/m ³ inhalable fraction TWA: 3 mg/m ³ respirable fraction	(vacated) TWA: 10 mg/m ³	IDLH: 5000 mg/m ³
Crystalline Silica 14808-60-7	TWA: 0.025 mg/m ³ respirable fraction	(vacated) TWA: 0.1 mg/m ³ respirable dust : (30)/(%SiO ₂ + 2) mg/m ³ TWA total dust : (250)/(%SiO ₂ + 5) mppcf TWA respirable fraction : (10)/(%SiO ₂ + 2) mg/m ³ TWA respirable fraction	IDLH: 50 mg/m ³ respirable dust TWA: 0.05 mg/m ³ respirable dust

Ethylene Glycol Butyl Ether 111-76-2	TWA: 20 ppm	TWA: 50 ppm TWA: 240 mg/m ³ (vacated) TWA: 25 ppm (vacated) TWA: 120 mg/m ³ (vacated) S* S*	IDLH: 700 ppm TWA: 5 ppm TWA: 24 mg/m ³
Methyl Isobutyl Ketone 108-10-1	STEL: 75 ppm TWA: 20 ppm	TWA: 100 ppm TWA: 410 mg/m ³ (vacated) TWA: 50 ppm (vacated) TWA: 205 mg/m ³ (vacated) STEL: 75 ppm (vacated) STEL: 300 mg/m ³	IDLH: 500 ppm TWA: 50 ppm TWA: 205 mg/m ³ STEL: 75 ppm STEL: 300 mg/m ³

NIOSH IDLH *Immediately Dangerous to Life or Health*

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

- Eye/face protection** Wear safety glasses with side shields (or goggles). Tight sealing safety goggles. Face protection shield.
- Skin and body protection** No special technical protective measures are necessary.
- Respiratory protection** If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Aerosol	Odor	No information available
Appearance	No information available	Odor threshold	No information available
Color	No information available		
Property	Values	Remarks • Method	
pH	No information available		
Melting point/freezing point	No information available		
Boiling point / boiling range	>= -42 °C / -44 °F		
Flash point	-104 °C / -155 °F		
Evaporation rate	No information available		
Flammability (solid, gas)	No information available		
Flammability Limit in Air			
Upper flammability limit:	No information available		
Lower flammability limit:	No information available		
Vapor pressure	No information available		
Vapor density	No information available		
Specific Gravity	0.79		
Water solubility	No information available		
Solubility in other solvents	No information available		
Partition coefficient	No information available		

Autoignition temperature No information available
Decomposition temperature No information available
Kinematic viscosity No information available
Dynamic viscosity No information available
Explosive properties No information available
Oxidizing properties No information available

Other Information

Softening point No information available
Molecular weight No information available
VOC Content (%) No information available
Density 6.55 lbs/gal
Bulk density No information available
Percent solids by weight 10.1%
Percent volatile by weight 57.9%
Percent solids by volume 0.0%
Actual VOC (lbs/gal) 3.8
Actual VOC (grams/liter) 454.7
EPA VOC (lbs/gal) 5.6
EPA VOC (grams/liter) 665.7
EPA VOC (lb/gal solids) 0

10. STABILITY AND REACTIVITY

Reactivity
 No data available

Chemical stability
 Stable under recommended storage conditions.

Possibility of Hazardous Reactions
 None under normal processing.

Conditions to avoid
 Heat, flames and sparks.

Incompatible materials
 Strong acids. Strong oxidizing agents. Chlorinated compounds.

Hazardous Decomposition Products
 None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information No data available
Inhalation No data available.
Eye contact No data available.
Skin Contact No data available.
Ingestion No data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Ethanol 64-17-5	= 7060 mg/kg (Rat)	-	= 124.7 mg/L (Rat) 4 h
Acetone 67-64-1	= 5800 mg/kg (Rat)	-	= 50100 mg/m ³ (Rat) 8 h

Propane 74-98-6	-	-	= 658 mg/L (Rat) 4 h
Butane 106-97-8	-	-	= 658 g/m ³ (Rat) 4 h
Molybdenum 7439-98-7	>5000 mg/kg (Rat)	>2000 mg/kg (Rat)	-
Crystalline Silica 14808-60-7	= 500 mg/kg (Rat)	-	-
Ethylene Glycol Butyl Ether 111-76-2	= 470 mg/kg (Rat)	= 99 mg/kg (Rabbit)	= 450 ppm (Rat) 4 h
Methyl Isobutyl Ketone 108-10-1	= 2080 mg/kg (Rat)	= 3000 mg/kg (Rabbit)	= 8.2 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity Ethanol has been shown to be carcinogenic in long-term studies only when consumed as alcoholic beverage.

Chemical Name	ACGIH	IARC	NTP	OSHA
Ethanol 64-17-5	A3	Group 1	Known	X
Crystalline Silica 14808-60-7	A2	Group 1	Known	X
Ethylene Glycol Butyl Ether 111-76-2	A3	Group 3	-	-
Methyl Isobutyl Ketone 108-10-1	A3	Group 2B	-	X

ACGIH (American Conference of Governmental Industrial Hygienists)
A2 - Suspected Human Carcinogen
A3 - Animal Carcinogen
IARC (International Agency for Research on Cancer)
Group 1 - Carcinogenic to Humans
Group 2B - Possibly Carcinogenic to Humans
Group 3 - Not classifiable as a human carcinogen
NTP (National Toxicology Program)
Known - Known Carcinogen
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Reproductive toxicity No information available.
STOT - single exposure No information available.
STOT - repeated exposure No information available.
Chronic toxicity Ethanol has been shown to be a reproductive toxin only when consumed as an alcoholic beverage. Ethanol has been shown to be carcinogenic in long-term studies only when consumed as alcoholic beverage. Avoid repeated exposure. May cause adverse effects on the bone marrow and blood-forming system. May cause adverse liver effects. Contains a known or suspected reproductive toxin.
Target Organ Effects blood, Central nervous system, Eyes, Hematopoietic System, kidney, liver, lungs, Reproductive System, Respiratory system, Skin.
Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document mg/kg mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

33.23% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
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Ethanol 64-17-5	-	12.0 - 16.0: 96 h Oncorhynchus mykiss mL/L LC50 static 100: 96 h Pimephales promelas mg/L LC50 static 13400 - 15100: 96 h Pimephales promelas mg/L LC50 flow-through	9268 - 14221: 48 h Daphnia magna mg/L LC50 2: 48 h Daphnia magna mg/L EC50 Static 10800: 24 h Daphnia magna mg/L EC50
Acetone 67-64-1	-	4.74 - 6.33: 96 h Oncorhynchus mykiss mL/L LC50 6210 - 8120: 96 h Pimephales promelas mg/L LC50 static 8300: 96 h Lepomis macrochirus mg/L LC50	10294 - 17704: 48 h Daphnia magna mg/L EC50 Static 12600 - 12700: 48 h Daphnia magna mg/L EC50
Ethylene Glycol Butyl Ether 111-76-2	-	1490: 96 h Lepomis macrochirus mg/L LC50 static 2950: 96 h Lepomis macrochirus mg/L LC50	1000: 48 h Daphnia magna mg/L EC50 1698 - 1940: 24 h Daphnia magna mg/L EC50
Methyl Isobutyl Ketone 108-10-1	400: 96 h Pseudokirchneriella subcapitata mg/L EC50	496 - 514: 96 h Pimephales promelas mg/L LC50 flow-through	170: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
Ethanol 64-17-5	-0.32
Acetone 67-64-1	-0.24
Propane 74-98-6	2.3
Butane 106-97-8	2.89
Ethylene Glycol Butyl Ether 111-76-2	0.81
Methyl Isobutyl Ketone 108-10-1	1.19

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container.

US EPA Waste Number

U002 U161

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Acetone 67-64-1	-	Included in waste stream: F039	-	U002
Methyl Isobutyl Ketone 108-10-1	-	Included in waste stream: F039	-	U161

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Ethanol 64-17-5	Toxic Ignitable
Acetone 67-64-1	Ignitable

Molybdenum 7439-98-7	Ignitable powder
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14. TRANSPORT INFORMATION

DOT

UN/ID no.	UN1950
Proper shipping name	Aerosols
Hazard Class	2.1
Description	UN1950, Aerosols, 2.1
Emergency Response Guide Number	126

TDG

UN/ID no.	UN1950
Proper shipping name	Aerosols
Hazard Class	2.1
Description	UN1950, Aerosols, 2.1

MEX

UN/ID no.	UN1950
Proper shipping name	Aerosols
Hazard Class	2
Description	UN1950, Aerosols, 2

ICAO (air)

UN/ID no.	UN1950
Proper shipping name	Aerosols
Hazard Class	2.1
Special Provisions	A145, A167
Description	UN1950, Aerosols, 2.1

IATA

UN/ID no.	UN1950
Proper shipping name	Aerosols, flammable
Hazard Class	2.1
ERG Code	10L
Special Provisions	A145, A167, A802
Description	UN1950, Aerosols, flammable, 2.1

IMDG

UN/ID no.	UN1950
Proper shipping name	Aerosols
Hazard Class	2
EmS-No.	F-D, S-U
Special Provisions	63,190, 277, 327, 344, 959
Description	UN1950, Aerosols, 2

RID

UN/ID no.	UN1950
Proper shipping name	Aerosols
Hazard Class	2.1
Classification code	5F
Description	UN1950, Aerosols, 2.1

ADR

UN/ID no.	UN1950
Proper shipping name	Aerosols
Hazard Class	2.1
Classification code	5F
Tunnel restriction code	(D)

Special Provisions 190, 327, 344, 625
Description UN1950, Aerosols, 2.1, (D)
Labels 2.1

ADN

Proper shipping name Aerosols
Hazard Class 2.1
Classification code 5F
Special Provisions 190, 327, 344, 625
Description UN1950, Aerosols, 2.1
Hazard label(s) 2.1
Limited quantity (LQ) 1 L
Ventilation VE01, VE04

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies *
EINECS/ELINCS Does not comply *
ENCS Does not comply *
IECSC Complies *
KECL Complies *
PICCS Complies *
AICS Complies *

* This product contains an unknown chemical, therefore, this product's compliance to the inventory list is NOT DETERMINED

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Ethylene Glycol Butyl Ether	1.0

SARA 311/312 Hazard Categories

Acute health hazard Yes
Chronic Health Hazard Yes
Fire hazard Yes
Sudden release of pressure hazard No
Reactive Hazard No

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Acetone 67-64-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Methyl Isobutyl Ketone 108-10-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Ethanol - 64-17-5	Carcinogen Developmental
Crystalline Silica - 14808-60-7	Carcinogen
Methyl Isobutyl Ketone - 108-10-1	Carcinogen Developmental

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts
Ethanol 64-17-5	X	X
Acetone 67-64-1	X	X
Propane 74-98-6	X	X
Butane 106-97-8	X	X
Molybdenum 7439-98-7	X	X
Crystalline Silica 14808-60-7	X	X
Ethylene Glycol Butyl Ether 111-76-2	X	X
Methyl Isobutyl Ketone 108-10-1	X	X
Propylene Glycol Methyl Ether 107-98-2	X	X

Chemical Name	Pennsylvania
Ethanol 64-17-5	X
Acetone 67-64-1	X
Propane 74-98-6	X
Butane 106-97-8	X
Crystalline Silica 14808-60-7	X
Molybdenum 7439-98-7	X
Ethylene Glycol Butyl Ether 111-76-2	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

Hazardous air pollutants (HAPS) content

This product contains no reportable Hazardous Air Pollutants

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 4	Instability 0	Physical and Chemical Properties *
HMIS	Health hazards 2 *	Flammability 4	Physical hazards 0	Personal protection X

Chronic Hazard Star Legend * = Chronic Health Hazard

Revision Date 09-Sep-2016

Revision Note
No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Shipping information may vary based upon container size and shipping destination. Each user of this material needs to evaluate the conditions of use and design the appropriate protective mechanisms to prevent employee exposures, property damage, or release to the environment. The manufacturer assumes no responsibility for injury to the recipient or third persons, or for any damages to any property resulting from misuse of the product.

End of Safety Data Sheet